

**Work Order ID 58002**

April 21, 2010 12:54:42 PM



Page 1

Item ID: D412-702-123B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 21/04/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *PJ*Date: *23/4/21* Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9469

A

0.00

50



DC

Document Control

Memo

0.00

Photocopy/bluefile & type labels per PPP D412-702-123B / DSI 9469  
CHG001
*N/A PJ*

100



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

*Ergo/04/26 ①*

110



Small Fab

Small Fab

Memo

0.00

Assemble as per DSI9469

0.00

*Ergo/04/26 ①*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D412-702-123B

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Start Date: 21/04/2010 Start Qty: 1.00



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Required Date: 28/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

120



QC

Quality Control

Operation  
Description

QC5- Inspect part completeness to step on W/O

Set Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberReject  
Stamp

S 104/26

(70)

130



Packaging

Packaging

Memo

0.00

10-4-26 sf

Identify and pack for shipping as per PPP D412-702-123B / DSI 9469  
Location:  
PPP rev: 274

140



QC

Quality Control

Memo

0.00

QC21- Final Inspection - Work Order Release

0.00

10/04/27 sf

BS 10-4-27  
(1)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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NOTE: Date & initial all entries

# Picklist Print

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Work Order ID: 58002



Parent Item: D412-702-123B



Parent Item Name: Harness Assembly

Start Date: 21/04/2010

Required Date: 28/04/2010

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3570-4



Bracket

Manufactured

No

Each 15.0000 1.0000



*E510/04/26*

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST245A

15

52886

15

D3579-048



Shoulder Harness

Manufactured

No

Each 2.0000 1.0000



*E510/04/26*

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST273

2

55683

2

MS24694-S50



Screw

Purchased

No

Each 122.0000 4.0000



*E510/04/26*

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST289

122

113538

122

*4*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 58002



Parent Item: D412-702-123B



Parent Item Name: Harness Assembly

Comments:

Start Date: 21/04/2010

Required Date: 28/04/2010

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD10L



Washer QSI 017

NAS1149 DO 332J

M113237(4x)

Purchased

No

Each 4,445.000 4.0000



EBS 0/04/26

## Warehouse

### Location

Main Warehouse

ST348

Loc Qty

Loc Code

4445

110985

4445

MS21042L3



Nut

Purchased

No

Each 1,089.000 1.0000



EBS 0/04/26

## Warehouse

### Location

Main Warehouse

ST300

Loc Qty

Loc Code

1089

113537

105

113644

984

D3569-3



Decal

Manufactured

No

Each 2.0000 1.0000



4  
EBS 0/04/26

## Warehouse

### Location

Main Warehouse

ST245A

Loc Qty

Loc Code

2

56385

2

5  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

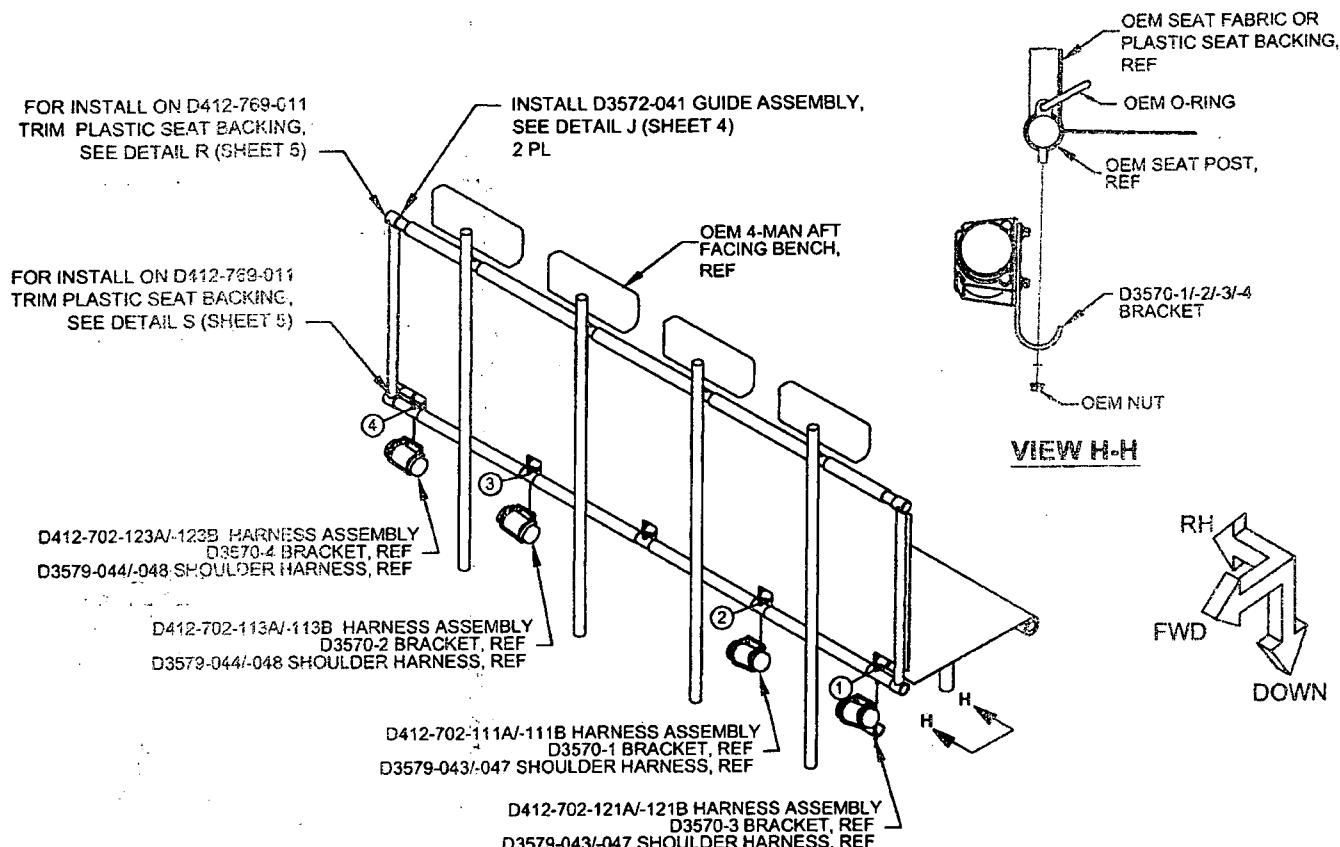
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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Figures 4.8 (pg. 25) of IIN-D412-702 Rev. E and 25.12 (pg. 69) of ICA-D412-702 Rev. 3 are updated as follows:

**REFERENCE ONLY**



**FIGURE 4.8. SHOULDER BELT INSTALLATION**  
**FIGURE 25.12 D412-702-045A/-045B 4-MAN 3-POINT AFT FACING SHOULDER HARNESS KIT**

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-C-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE #02)	
DATE:	09.06.30
CERT. NO.:	SH04-7
ISSUE NO.:	3

DESIGN	Q	DART AEROSPACE LTD	
DRAWN	Q	HAWKESBURY, ONTARIO, CANADA	
CHECKED	II	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9469	SHEET 3 OF 5
APPROVED	#	TITLE	SCALE
DE APPR.	#	AFT-FACING SEAT UPDATE	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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